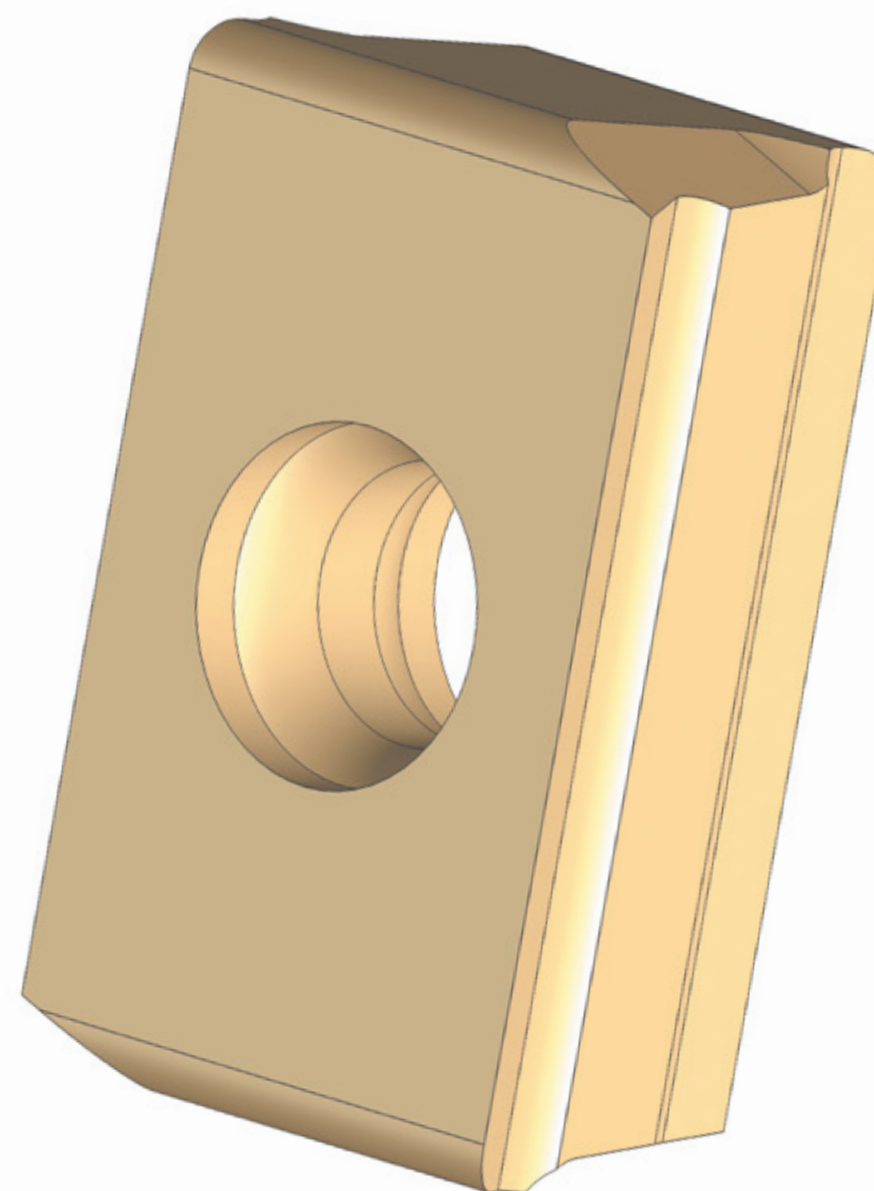


Inserti



Indice inserti



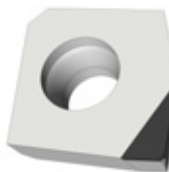
**INSERTI CERIT DI
BARENATURA MD**
pag. 146



**INSERTI TANGENZIALI
CERIT PER
BARENATURA MD**
pag. 148



**INSERTI CERIT DI
FRESATURA IN CBN**
pag. 149



**INSERTI CERIT DI
FRESATURA IN PCD**
pag. 149



**INSERTI CERIT DI
FRESATURA MD**
pag. 151



**INSERTI TANGENZIALI
CERIT DI FRESATURA
MD**
pag. 151



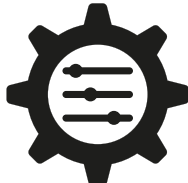
**INSERTI PER SEDI
VALVOLA SAE**
pag. 152



**INSERTI PER RAGGI
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SMUSSATORI CERIT**
pag. 153

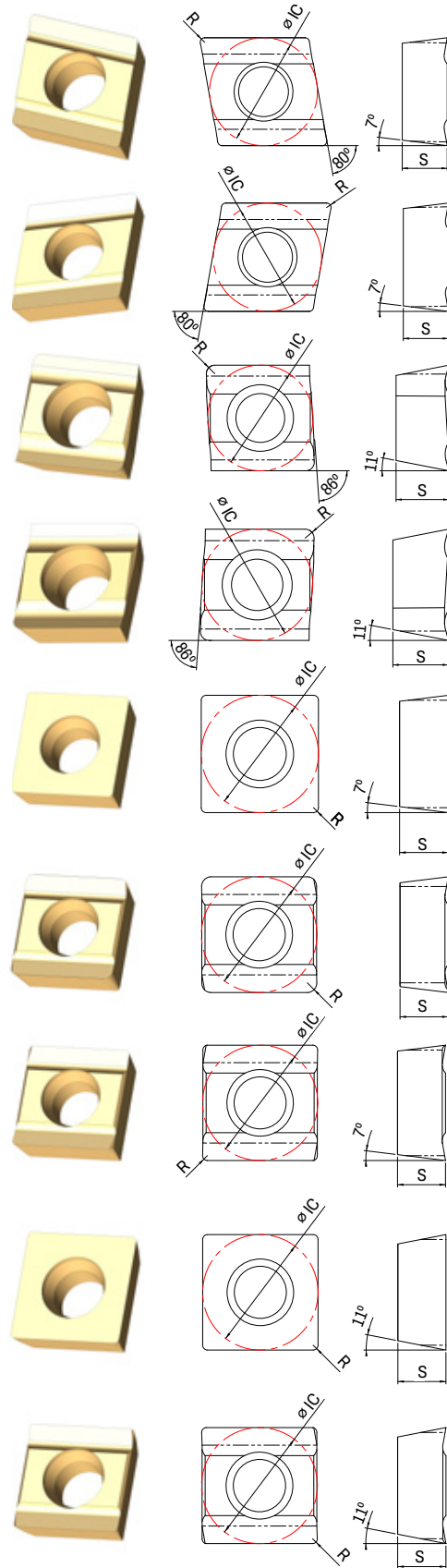


**PARAMETRI
DI TAGLIO**
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INSERTI CERIT PER BARENATURA

INSERTO	STOCK			ØIC	L	S	α	R
	C6 NUDO	CA6 RIVESTITO	CL3 MULTIRIV.					
CCFX 060204 L	○	●		6,35	2,38			0,4
CCFX 09T304 L	○	●		9,52	3,97			0,4
CCFX 060204 R	○	●		6,35	2,38			0,4
CCFX 09T304 R	○	○		9,52	3,97			0,4
MPFX 040204 L	○	●		4,76	2,38			0,4
MPFX 040204 R	○	●		4,76	2,38			0,4
SCFW 09T308	○	●		9,52	3,97			0,8
SCFX 09T304 L	○	●		9,52	3,97			0,4
SCFX 09T308 L	○	●		9,52	3,97			0,8
SCFX 120408 L	○	●		12,7	4,76			0,8
SCFX 09T304 R	○	●		9,52	3,97			0,4
SCFX 09T308 R	○	●		9,52	3,97			0,8
SCFX 120408 R	○	●		12,7	4,76			0,8
SPFW 060204	○	●		6,35	2,38			0,4
SPFW 070304	○	●		7,94	3,18			0,4
SPFW 070308	○	●		7,94	3,18			0,8
SPFX 060204 L	○	●		6,35	2,38			0,4
SPFX 070304 L	○	●		7,94	3,18			0,4
SPFX 070308 L	○	●		7,94	3,18			0,8



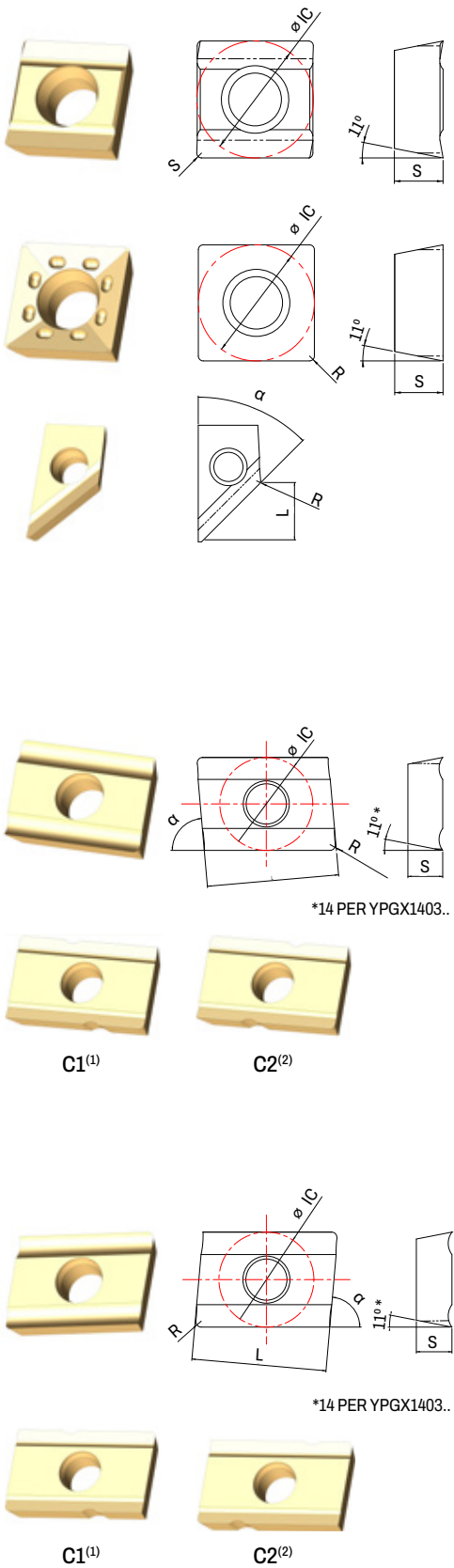
Note

● Disponibile | ○ Disponibilità limitata



INSERTI CERIT PER BARENATURA

INSERTO	STOCK			ØIC	L	S	α	R
	C6 NUDO	CA6 RIVESTITO	CL3 MULTIRIV.					
SPFX 060204 R	○	●		6,35	2,38			0,4
SPFX 070304 R	○	●		7,94	3,18			0,4
SPFX 070308 R	○	●		7,94	3,18			0,8
SPGT 060204		●		6,35	2,38			0,4
SPGT 060208		●		6,35	2,38			0,8
SV1.15.06.55		●			5,5		15°	0,4
SV1.20.06.55		●			5,5		20°	0,4
SV1.30.06.55		●			5,5		30°	0,4
SV1.45.06.30		●			3		45°	0,4
SV1.45.06.55		●			5,5		45°	0,4
SV1.60.06.30		○			3		60°	0,4
YPGX140302L	○			9,52	14	3,18	85°	0,2
YPGX140304L	●			9,52	14	3,18	85°	0,4
YPGX140308L	○			9,52	14	3,18	85°	0,8
YPGX180404L	●			12,7	18	4,76	85°	0,4
YPGX180408L	●			12,7	18	4,76	85°	0,8
YPGX180412L	○			12,7	18	4,76	85°	1,2
YPGX180416L	○			12,7	18	4,76	85°	1,6
YPGX210408L	●			12,7	21	4,76	88°	0,8
YPGX210408C1L ⁽¹⁾	○			12,7	21	4,76	88°	0,8
YPGX210408C2L ⁽²⁾	○			12,7	21	4,76	88°	0,8
YPGT250608L	○			15,88	25,4	6,35	88°	0,8
YPGX140308R	○			9,52	14	3,18	85°	0,4
YPGX180408R	○			12,7	18	4,76	85°	0,8
YPGX210408C1R ⁽¹⁾	○			12,7	21	4,76	88°	0,8
YPGX210408C2R ⁽²⁾	○			12,7	21	4,76	88°	0,8
YPGX210408R	○			12,7	21	4,76	88°	0,8



Note

● Disponibile | ○ Disponibilità limitata
NB: Possibilità di geometrie laserate per applicazioni particolari

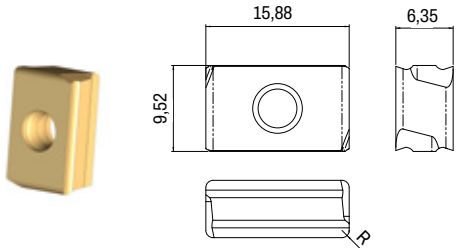
Geometria laserata



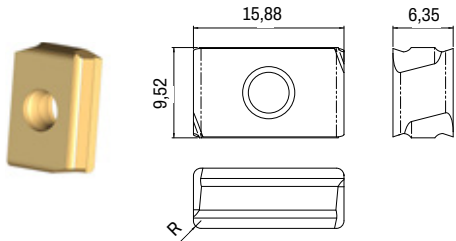


INSERTI TANGENZIALI CERIT DI BARENATURA MD

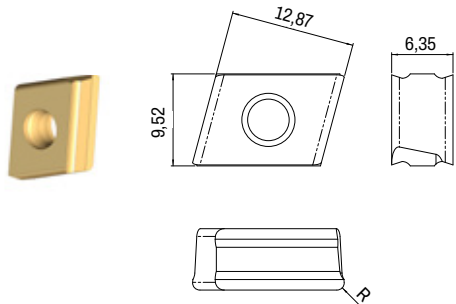
INSERTO	STOCK	
	CA6 RIVESTITO	R
LNHU160602 TEL	○	0,2
LNHU160608 TEL	●	0,8
LNHU160612 TEL	●	1,2
LNHU160615 TEL	○	1,5



LNHU160602 TER	○	0,2
LNHU160608 TER	●	0,8
LNHU160612 TER	○	1,2
LNHU160615 TER	○	1,5



ENHU130604 TEL	○	0,4
ENHU130608 TEL	●	0,8
ENHU130612 TEL	○	1,2



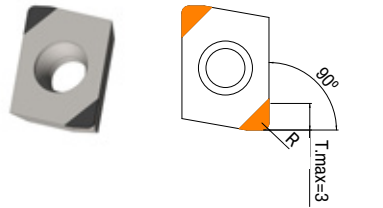
Note

● Disponibile | ○ Disponibilità limitata

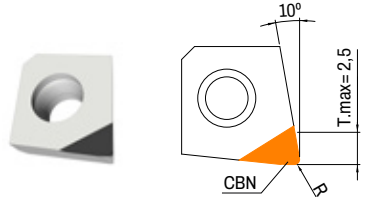


INSERTI CERIT DI FRESATURA IN CBN

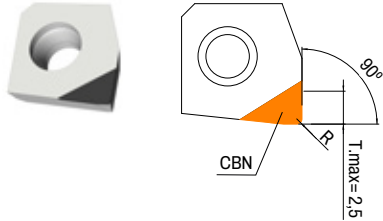
INSERTO	STOCK			R
	GS	GG	CI23	
APHW12T304	●	●		0,4
APHW12T308	●	●		0,8



SNHW09X304.10E		●		0,4
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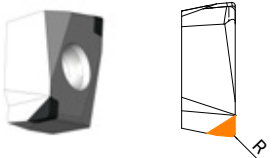


SNHW09X304.90E		●		0,4
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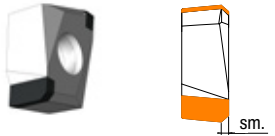


INSERTI TANGENZIALI PER FRESATURA IN CBN

INSERTO	STOCK		R
	GG	GS	
ENGA130624	●	●	0,4
ENGA130658	●	●	0,8



ENGA1306W	○	○	sm1x45°
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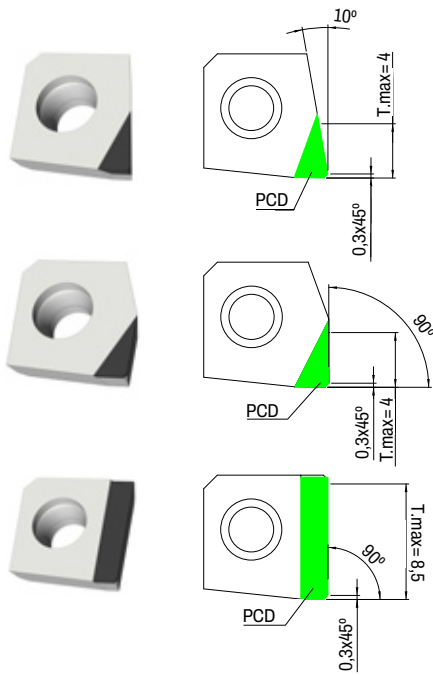
Note

● Disponibile | ○ Disponibilità limitata



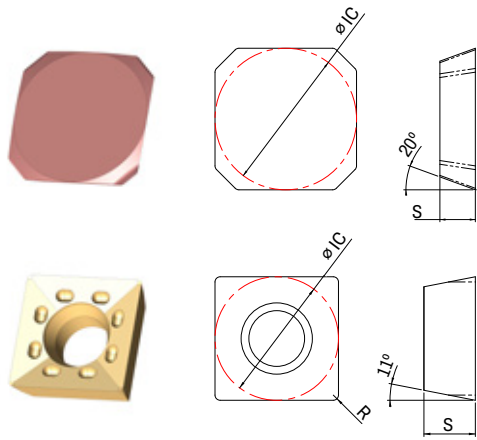
INSERTI CERIT DI FRESATURA IN PCD

INSERTO	STOCK
	AL18
SNHW09X3.10F	●
SNHW09X3.90F	●
SNHW09X3.90.09F	●



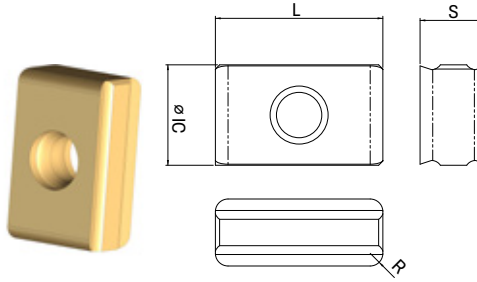
INSERTI CERIT DI FRESATURA MD

INSERTO	STOCK			ØIC	L	S	R
	CT5 RIVESTITO	CL3 MULTIRIV.	CA6 RIVESTITO				
SEEX1203AFTN	●			12,7		3,18	
SPMT060204	●			6,35		2,38	0,8
SPMT060208	●			6,35		2,38	0,8



INSERTI CERIT DI FRESATURA MD

INSERTO	STOCK			ØIC	L	S	R
	CT5 RIVESTITO	CL3 MULTIRIV.	CA6 RIVESTITO				
LNHU120612 ME	●			9,52	12,7	6,35	1,2
LNHU160602 ME	●			9,52	15,88	6,35	0,2
LNHU160612 ME	●			9,52	15,88	6,35	1,2



Note

● Disponibile | ○ Disponibilità limitata

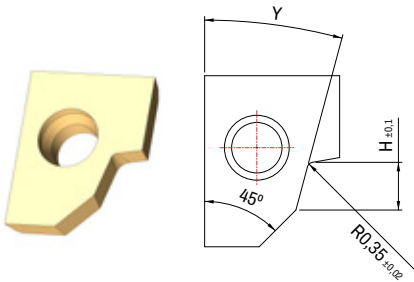
Note

● Disponibile | ○ Disponibilità limitata



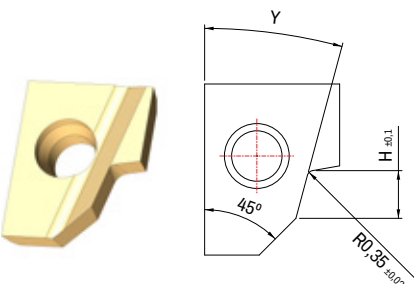
INSERTI PER SEDI VALVOLA SAE

INSERTO	STOCK		PER SEDI "SAE"	H INSERTO	H SEDE VALVOLA 0/+0,4		Y
	C6 NUDO	CA6 RIVESTITO					
200.0180.12	○	●	M10x1	1,80	1,60		12°
200.0225.15	○	●	G1/8"	2,25	2,00		15°
200.0265.12	○	●	7/16-20UN 1/2-20UN 9/16-18UN	2,65	2,4	2,5	12°
200.0265.15	○	●	M12x1,5 M14x1,5 M16x1,5 M18x1,5 M20x1,5 M22x1,5 3/4-16UN 7/8-14UN G1/4" G3/8" G1/2"	2,65	2,4	2,5	15°
200.0330.15	○	●	M27x2 M33x2 M42x2 M48x2	3,30	3,10		15°
200.0360.15	○	●	1"1/16-12UN 1"3/16-12UN 1"5/16-12UN 1"5/8-12UN 1"7/8-12UN G3/4" G1" G1"1/4 G1"1/2	3,60	3,30		15°



INSERTI PER SEDI VALVOLA SAE CON ROMPITRUCIOLO

INSERTO	STOCK		PER SEDI "SAE"	H INSERTO	H SEDE VALVOLA 0/+0,4		Y
	C6 NUDO	CN6 RIVESTITO					
202.0180.12	○	●	M10x1	1,80	1,60		12°
202.0225.15	○	●	G1/8"	2,25	2,00		15°
202.0265.12	○	●	7/16-20UN 1/2-20UN 9/16-18UN	2,65	2,4	2,5	12°
202.0265.15	○	●	M12x1,5 M14x1,5 M16x1,5 M18x1,5 M20x1,5 M22x1,5 3/4-16UN 7/8-14UN G1/4" G3/8" G1/2"	2,65	2,4	2,5	15°
202.0330.15	○	●	M27x2 M33x2 M42x2 M48x2	3,30	3,10		15°
202.0360.15	○	●	1"1/16-12UN 1"3/16-12UN 1"5/16-12UN 1"5/8-12UN 1"7/8-12UN G3/4" G1" G1"1/4 G1"1/2	3,60	3,30		15°



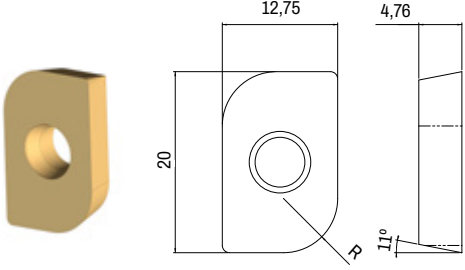
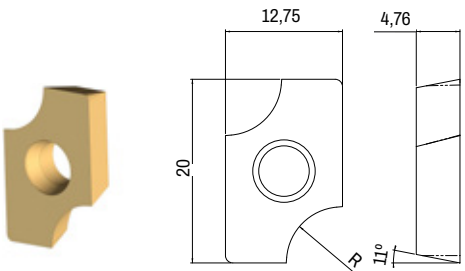
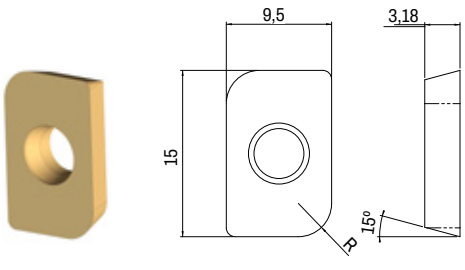
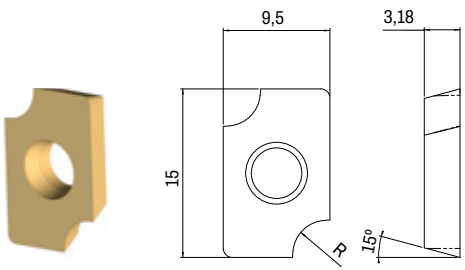
Note

● Disponibile | ○ Disponibilità limitata



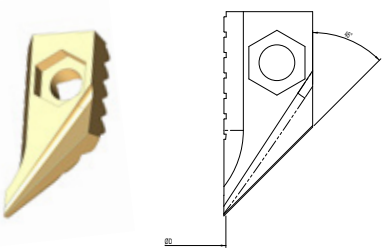
INSERTI PER RAGGI CONCAVI-CONVESSI

INSERTO	STOCK	R
	CN6	
XDCW1503FR10	●	1
XDCW1503FR15	●	1,5
XDCW1503FR20	●	2
XDCW1503FR25	●	2,5
XDCW1503FR30	●	3
XDCW1503FR35	●	3,5
XDCW1503FR40	●	4
XDCW1503MR10	●	1
XDCW1503MR15	●	1,5
XDCW1503MR20	●	2
XDCW1503MR25	●	2,5
XDCW1503MR30	●	3
XDCW1503MR35	●	3,5
XDCW1503MR40	●	4
XPCW2004FR45	●	4,5
XPCW2004FR50	●	5
XPCW2004FR55	●	5,5
XPCW2004FR60	●	6
XPCW2004FR65	●	6,5
XPCW2004FR70	●	7
XPCW2004MR45	●	4,5
XPCW2004MR50	●	5
XPCW2004MR55	●	5,5
XPCW2004MR60	●	6
XPCW2004MR65	●	6,5
XPCW2004MR70	●	7



INSERTI PER SMUSSATORI CERIT

INSERTO	STOCK	ØD
	C16 RIVESTITO	
231.0408.45	●	4,1-8
231.0820.45	●	8-20



Note

● Disponibile | ○ Disponibilità limitata
Per smussatori vedi BARENI pag. 50



PARAMETRI DI TAGLIO

BARENATURA				P	M	K	N
200...	CA6		f	0,05-0,25		0,08-0,30	
			VC	100-190		120-200	
202...	C6		f				0,05-0,3
			VC				100-200
	CA6		f	0,05-0,20	0,06-0,14		0,05-0,30
			VC	120-250	60-120		160-380
231...	CI6		f	0,05-0,20	0,05-0,15	0,06-0,22	0,08-0,28
			VC	80-160	50-90	100-180	120-220
CCFX 0602...	C6		f				0,05-0,12
			VC				160-250
	CA6		f	0,05-0,20	0,05-0,20	0,05-0,25	0,08-0,2
			VC	100-190	60-90	120-200	160-380
CCFX 09T3...	C6		f				0,05-0,12
			VC				160-250
	CA6		f	0,06-0,30	0,06-0,25	0,05-0,25	0,08-0,20
			VC	100-190	60-90	120-200	160-380
MPFX 040204...	C6		f				0,05-0,20
			VC				100-250
	CA6		f	0,03-0,15	0,03-0,10	0,03-0,15	0,07-0,20
			VC	90-160	70-90	120-200	160-380
SCFW 09T308	CA6		f			0,05-0,25	
			VC			140-220	
SCFW 120408	CA6		f			0,06-0,28	
			VC			140-220	
SCFX 09T3...	C6		f				0,05-0,22
			VC				100-250
	CA6		f	0,05-0,20	0,05-0,20	0,05-0,25	0,05-0,22
			VC	100-190	60-90	120-200	160-380
SCFX 1204...	C6		f				0,06-0,25
			VC				100-250
	CA6		f	0,05-0,20	0,05-0,20	0,05-0,25	0,06-0,30
			VC	100-190	60-90	120-200	160-380
SPFW 0602...	CA6		f			0,05-0,20	
			VC			140-220	
SPFW 0703...	CA6		f			0,06-0,25	
			VC			140-220	
SPFX 0602...	C6		f				0,05-0,15
			VC				100-250
	CA6		f	0,05-0,20	0,05-0,20	0,05-0,25	0,06-0,18
			VC	100-190	60-90	120-200	160-380

Note

● Disponibile | ○ Disponibilità limitata



BARENATURA				P	M	K	N
SPFX 0703...	C6		f				0,05-0,18
			VC				100-250
	CA6	SPFX0703304R. JPG	f	0,05-0,20	0,05-0,20	0,05-0,25	0,06-0,20
			VC	100-190	60-90	120-200	160-380
SPGT 0602...	CL3		f	0,07-0,17	0,06-0,14	0,06-0,20	
			VC	120-250	60-100	120-230	
SV1...	CA6		f	0,05-0,20	0,04-0,15	0,06-0,25	0,08-0,28
			VC	100-190	60-90	120-200	160-380
YPGX 1403...	CA6		f	0,05-0,18	0,05-0,15	0,05-0,25	0,08-0,28
			VC	120-250	80-220	120-230	160-380
YPGX 1804...	CA6		f	0,08-0,22	0,06-0,18	0,07-0,25	0,08-0,35
			VC	120-250	60-100	120-230	160-380
YPGX 2104...	CA6		f	0,08-0,22	0,06-0,18	0,07-0,25	0,08-0,35
			VC	120-250	60-100	120-230	160-380
LNHU 1606..TE.	CA6		f	0,09-0,20	0,08-0,18	0,10-0,35	
			VC	120-180	60-100	140-230	
ENHU 1306..TEL	CA6		f	0,09-0,22	0,08-0,18	0,10-0,35	
			VC	120-180	60-100	140-230	

FRESATURA - MD				P	M	K	N
LNHU1206...ME	CA6		fz	0,10-0,30	0,10-0,30	0,10-0,40	
			ap	0,20-11	0,20-11	0,20-11	
			VC	100-170	60-120	120-230	
LNHU1606...ME	CA6		fz	0,10-0,30	0,10-0,30	0,10-0,40	
			ap	0,20-15	0,20-15	0,20-15	
			VC	100-170	60-120	120-230	
SEEX 1203AFTN	CT5		fz			0,10-0,50	
			ap			0,10-3	
			VC			120-230	
SPMT 0602..	CL3		fz	0,05-0,25	0,05-0,25	0,05-0,25	
			ap	0,10-0,50	0,10-0,50	0,10-0,50	
			VC	110-220	60-120	120-260	
XDCW...FR.. XDCW...FR..	CN6		fz	0,10-0,30	0,10-0,30	0,10-0,30	
			VC	100-170	60-120	120-230	
XDCW...MR.. XDCW...MR..	CN6		fz	0,10-0,30	0,10-0,30	0,10-0,30	
			VC	100-170	60-120	120-230	

Note

● Disponibile | ○ Disponibilità limitata

FRESATURA - CBN				P	M	K	N
APHW 12T3..	GG		f			0,08-0,25	
			ap			0,10-0,50	
			VC			300-800	
	GS		fz			0,02-0,18	
			ap			0,10-0,30	
			VC			250-600	
SNHW 09X304...	CI23		fz			0,08-0,15	
			ap			0,10-1,50	
			VC			300-800	
ENGA 1306...	GG		f			0,02-0,22	
			ap			0,1-0,4	
			VC			400-1200	
	GS		fz			0,02-0,18	
			ap			0,10-0,30	
			VC			250-600	

FRESATURA - PCD				P	M	K	N
SNHW 09X304...	AL18		fz				0,08-0,20
			ap				0,05-1,50
			VC				600-2500

Note

● Disponibile | ○ Disponibilità limitata